



Residential Energy Storage User Manual

AXE 5.0L Battery System

About this Document

This document describes the installation, electrical connection, operation, commission, maintenance and troubleshooting of AXE 5.0L-C1 Battery System (hereafter simply put AXE 5.0L). Before installing and operating AXE 5.0L, ensure that you are familiar with product features, functions, and safety precautions provided in this document.

Symbol	Description		
A	Indicates a potentially hazardous situation, if not avoided, could		
WARNING	result in serious injury or death.		

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1 Product Overview

1.1 Intended Use

Each AXE 5.0L consists of 100Ah cells which form 51.2V voltage battery module and sixteen serial connection (1P16S). A single cluster can connect up to 10 batteries in parallel, and up to 8 clusters in parallel to expand the capacity and power of the energy storage system. The same type of cell and the same software version of the PACK can be used in parallel. Specifically, the AXE battery system powers the loads through PCS at nighttime without solar; when solar becomes available during daytime, solar energy powers the loads as a priority and store residual solar power into the AXE batter system.

1.2 Appearance

AXE 5.0L consists of battery module (including cell and mechanical parts), battery management system (BMS) as well as power and communication terminals. Product appearance is shown as below.

1.2.1 Dimension

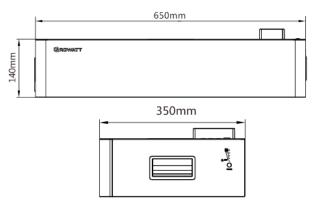


Figure 1: Battery size diagram

1.2.2 Introduction to the battery operation panel

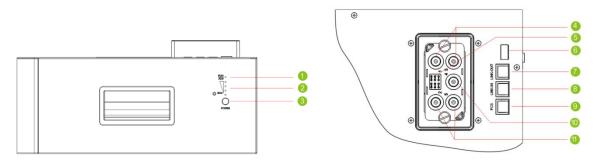


Figure 2: Introduction to the battery operation panel

Location	Location Port Function	
1	Fault light	Display battery alarm and fault status
2	SOC light	Display battery SOC status
3	Power button	Turn the battery on and off
4	Positive terminal	Stands for PACK anode output
5	Communication	Communication between battery packs of single

	interface	cluster
6	USB interface	USB interface for system upgrade
7		Link-out for multi-cluster in parallel
	Communication	communication
8	interface	Link-in for multi-cluster in parallel communication
9		PCS CAN communication
10	GND terminal	Terminal connect to ground
11	Negative terminal	Stands for PACK cathode output

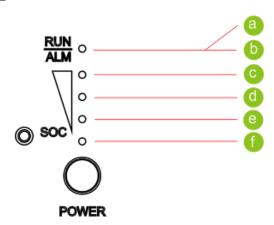


Figure 3: LED lights

No.	Name	Color	Description
a	RUN	Green	Normal operation
b	ALM	Red	Failure or protection status
С	LED 1	Blue	0%-25%
d	LED 2	Blue	26%-50%
e	LED 3	Blue	51%-75%
f	LED 4	Blue	76%-100%

1.3 Working Principle and Function

AXE 5.0L is an energy storage unit composed of electrochemical cells, switch button, battery management unit, power and signal terminals, and mechanical parts.

It features better charge and discharge performance, more precise status monitor, longer cycle life, and less self-discharge loss than other batteries.

The scalability is very strong, a single cluster can connect up to 10 batteries in parallel, and up to 8 clusters in parallel to expand the capacity and power of the energy storage system

The whole battery system communicates to Power Conversion System (PCS) via CAN.

- Monitoring: voltage, current and temperature detection of both single cells and PACK.
- Protection and Alarm: protection and alarm when overvoltage, under voltage, over current, over-temperature or under temperature occurs. See Appendix I for details.
- Report: report all alarm and status data to PCS.
- Power off triggered by fault: PACK and PCS communication drop for 25 minutes or under voltage protection for 2 minutes.

2 Safety

Safety information contains in this section must be observed at all times when working on or with batteries. For safety, installers are responsibility to familiarize themselves with this manual and all warnings before installation.

2.1 Basic security

The PACK has been designed and tested in strict rules with international safety certification requirements. Read all safety instructions carefully before any work and obey the rules at all times when working on or with the PACK. Growatt shall not be liable for any consequence caused by the violation of the following:

- Damage occurred during transportation
- Incorrect transportation, storage, installation and use, or customer fails to convey the correct information about transportation, storage, installation and use to terminal customers.
- Non-professional installation
- Failure to obey the rules of this operation instructions and safety precautions in this document
- Unauthorized modifications or removal of the software package
- PACK tamper label is damaged or product with any part missing (except the authorized dissemble parts).
- Operate and use in extreme environments not allowed in this document.
- Repair, disassemble, or change PACKs without authorization and cause failure.
- Damage to shell labels or modifies date of production.
- PACK fail to be charge for more than six months.
- Damages due to force majeure (such as lightning, earthquakes, fire, and storms)
- Warranty expiration

2.2 Safety Precautions

2.2.1 Environment requirements

- Do not expose the battery to temperature above 50°C or heat sources.
- Do not install or use the battery in wet locations, moisture, corrosive gases or liquids, such as bathroom.
- Do not expose the battery to direct sunlight for extended periods of time.
- Place battery in safe place away from children and animals.
- Battery power terminals shall not touch conductive objects such as wires.
- Do not dispose the batteries in fire, which may cause an explosion.
- The PACK shall not come in contact with liquids.
- The PACK can only be installed indoors. Regarding indoor installation, please do not install it in the bedroom, living room, kitchen, etc.

2.2.2 Operation Precautions

- Do not touch the PACK with wet hands.
- Do not disassemble the PACK without permission
- Do not crush, drop or puncture the PACK and battery.
- Dispose the batteries according to local safety regulations.
- Store and recharge battery in accordance with this manual.
- Ensure the connection of ground wire reliable.

- Remove all metal objects such as watches and rings that could cause a short-circuit before installation, replacement and maintenance.
- The Pack shall be repaired, replaced or maintained by skilled personal that has been recognized.
- When storing or handling batteries ,do not stack batteries without package.
- Do not broke the battery, the released electrolyte may be toxic and is harmful to skin and eyes.
- Packaged batteries should not be stacked more than specified number stipulated on the packing case.
- Do not use damaged, failed or deformed batteries, which may lead to high temperature or even dangerous accidents. Continued operation of damaged battery may result in electrical shock, fire or even worse.

2.3 Warning Labels

Symbols	Description
	Do not dispose in trash
	Lithium ion battery can be recycled
C€	Certification in European union area
4	Electric shock hazard
	Explosive gas
	May leak corrosive electrolyte
	Heavy enough to cause severe injury
	Keep the Pack away from children

+-	Make sure the battery polarity well connected	
	Do not expose to fire	
Ţ <u>i</u>	Operate as the Manual	

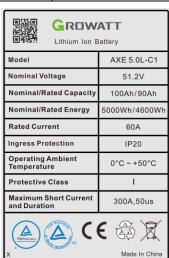


Figure 4: Nameplate



Figure 5: Label

2.4 Emergency Responses

Manufacturer takes foreseeable risk scenarios into consideration and is designed to reduce hazards and dangers. However, if the following situation occurs, do as below:

Situation Occurs	Description and action need	
	Avoid touch of leaking liquid or gas. If you touch the leaking	
	electrolyte, do as below immediately.	
	Inhalation: Evacuate the contaminated area, and seek medical	
	help.	
Leakage	Eye contact: Rinse eyes with flowing water for 15 minutes, and	
	seek medical help.	
	Skin contact: Rinse contacted area thoroughly with soap and	
	water, and seek medical help.	
	Ingestion: Vomiting, and seek medical help.	
	It's hard for PACK systems ignite spontaneously. If the PACK	
Fire	has caught a fire, do not try to extinguish the fire but evacuate	
	people immediately.	
Wet Packs	If PACK is flooded or submerged, do not access it. Contact	
WetTacks	Growatt or distributor for technical assistance immediately.	
	Damaged PACKS are dangerous and must be handled with	
Damaged	special attention. They are no longer suitable for use and may	
PACKS	cause danger to people. If the PACK damaged, stop use it and	
	contact the Growatt or distributor.	

3 Storage and Transportation

3.1 Storage Requirements

- Place the PACK follow the identification on the packing case during storage.
- Do not put the PACK upside down or sidelong.
- The defective PACK needs to be separated from other PACKs.
- The storage environment requirements are as follows:
 - 1) Install the PACK in a dry and clean place with proper ventilation.
 - 2) The storage temperature for a short week is between -20° C to 50° C
 - 3) If you store the PACK over a long period of six months, the storage temperature is between-20 $^{\circ}$ C to 45 $^{\circ}$ C, relative humidity: 5%~95%RH.
 - 4) Place the PACK away from corrosive and organic substances (including gas exposure).
 - 5) Free from direct exposure to sunlight and rain
 - 6) At least two meters away from heat sources (such as a radiator)
 - 7) Free from exposure to intensive infrared radiation.
- If the PACK has not been used for more than six months, it needs to be charged, The charging procedure is as follows:
 - 1) Identify the PACK that needs charging;

- 2) Refer to quick installation guidance, complete the installation and wire connection. Ensure PACK in off status during all the steps.
- 3) Set the power system as "CC≤25A, CV=55.8V", activate the PACK and start recharging.
- 4) Recharge until LED2 flicks.
- 5) Having completed recharge, leave circuit open for five minutes before check voltage. If voltage is not less than 52V, the recharge succe.

3.2 Transportation Requirement

PACK has been certified in UN38.3 (Section 38.3 of the sixth Revised Edition of the Recommendations on the Transport of Dangerous Goods: Manual of Tests and Criteria) and SN/T 0370.2-2009 (Part 2: Performance Test of the Rules for the Inspection of Packaging for Exporting Dangerous Goods). PACK is classified as category 9 dangerous goods.

- The PACK shall not be transported with other inflammable, explosive or toxic substances
- Ensure the original Package and label complete and recognizable.
- Prohibit direct exposure to sunlight, rain, condensing water caused by temperature difference and mechanical damages.
- There will be a drop in capacity during transportation and storage.
- Transportation temperature is between-20 ℃ to 45 ℃, relative humidity: 5%~95%RH

4 Installation



WARNING

- Ensure to read the Guidance before installation in order to understand product information and safety cautions;
- Operators should be well trained technicians and fully understand the whole photovoltaic system, grid network, working principle and national regional standards;
- Installers must use insulating tools and wear safety equipment;
- Device damages caused by failure to comply with storage, transportation, installation and use requirements specified in Guidance are not coved by Warranty.
- The PACK can only be installed indoors. Regarding indoor installation, please do not install it in the bedroom, living room, kitchen, etc.
- Different types of batteries are not recommended to be mixed and used in parallel. For example, AXE 5.0L-C1 cannot be mixed with AXE 5.0L-P1.
- The battery system cannot be installed, dismantled, and maintained when it has been powered on.

4.1 Installation environment

The ambient temperature for the installation of the battery system shall be above 0°C, below 50°C, and the humidity shall between 5% and 95%.

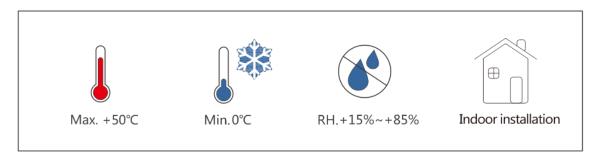
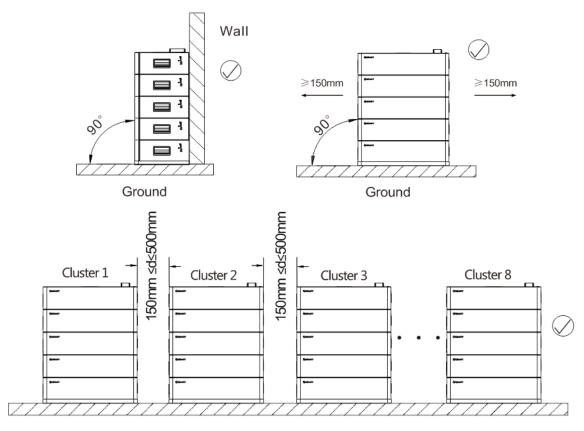


Fig 6: Installation environment requirements

4.2 Basic Installation Requirements



Ground(2~8 clusters installation)

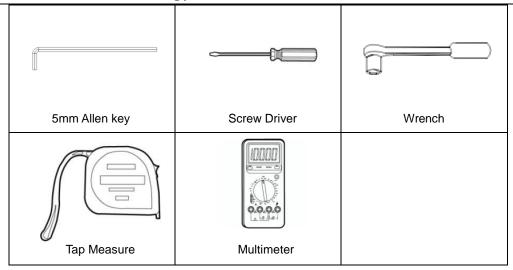
Figure 7: Acceptable floor standing installation



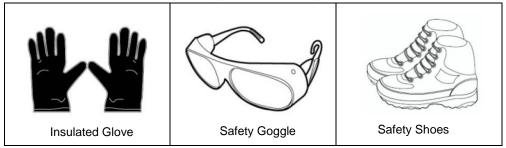
Do not turn the PACK upside down, and keep the ground level.

4.3 Installation Required Tools

The following tools are required to install the PACK:



It is recommended to wear the following safety gear when dealing with the PACK.



4.4 Check

4.4.1.1 Pre-installation Check

Charle the markers	Check the PACK package before open it. If any abnormity is	
Check the package	detected, do not open the Package and contact your distributor.	
Chook the newer	Check and confirm the PACK is powered off before	
Check the power	installation.	
	Check the quantity of all parts inside according to the package	
Check deliverable	list. If there is any part missing or damaged, please contact your	
	distributor.	

4.4.1.2 Check Packing List

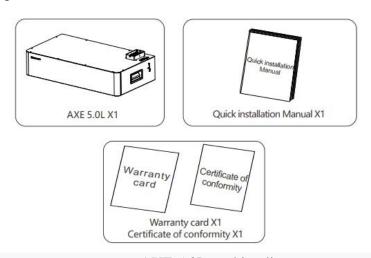


Figure8: AXE 5.0L packing list

4.4.1.3 Check accessories

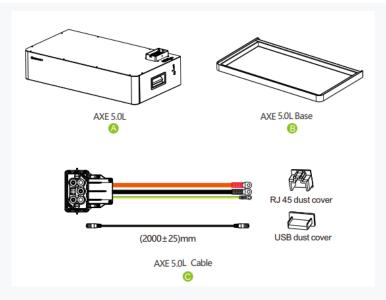


Figure 9: Parts list

Installation Method	Compound Mode
Single cluster installation	A*M+B+C
Floor installation into N columns	A*M+B*N+C*N

Note: "M" means the number of batteries, "N" means the number of clusters.

4.5 Installation

4.5.1 Floor Standing Installation



WARNING

- 1) The battery base is required while installing the battery system .
- 2) The maximum quantity of stacking battery pack is 10, if it exceeds 10, please install them by the way of multiple clusters in parallel.
- 3) Please install indoors and ensure the level of the ground.

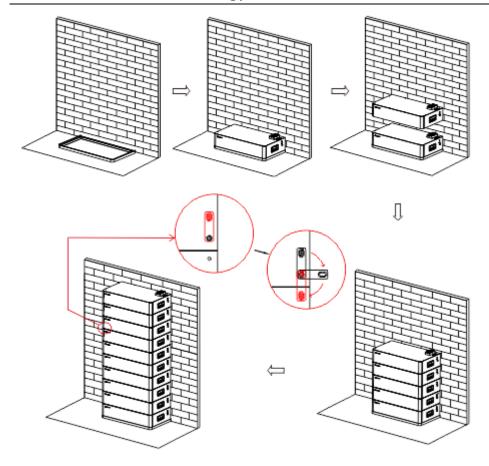


Figure 10:Multiple AXE 5.0L with base installation process

- Step 1: Check the ground, make sure that the ground is level, then place the base at the position where it needs to be installed, and keep the base level
- Step 2: Place the first battery on the base
- Step 3: Stack the second battery on the first battery, stack the third battery on the second battery, and so on, until all the batteries are installed
- Step 4: Make sure that all the batteries are aligned, then use a screwdriver to open the connectors on the left end of the batteries, rotate the connector position, and connect the upper and lower battery modules together.

4.5.2 Electrical Connection



WARNING

- Do not forget wear ESD wrist strap and gloves, safety gloves and goggles.
- It is recommended that the power line and communication line between the battery and the PCS should not exceed 2 meters

4.5.2.1 Communication interface definition:

Item	Crystal head picture	Serial no.	Definition
	PCS	1	RS485_B
		2	RS 485_A
		3	GND_COM
		4	CAN_H
PCS		5	CAN_L
		6	GND_COM
		7	WAKE-
		8	WAKE+

4.5.2.2 Single cluster wiring

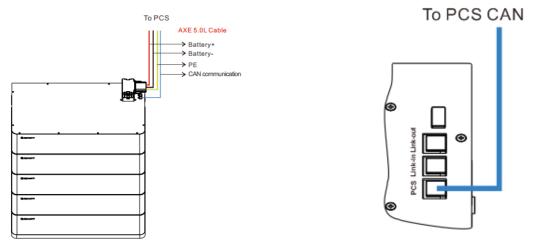


Figure 11: Block diagram of a single cluster system

Figure 12: Single cluster communication wiring

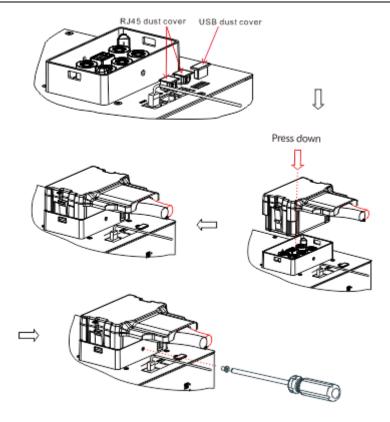


Figure 13: Power connection

Note:

- 1) The battery is not allowed to be wired in the running state, and the RUN lights of the battery module should all be off before installation.
- 2) Please install the communication line first, then plug the unused RJ45 port and USB port with a dust cover, and finally install the power line.
- 3) To ensure the safety of the system, do not forget to ground the ground wire
- 4) We recommend installing a circuit breaker between the PCS and the battery. For the specifications of the circuit breaker, we recommend using a molded case circuit breaker with a rated operating voltage greater than 80Vdc and a rated operating current greater than 200A.
- 5) No cable connection required between battery packs in a single battery cluster.

4.5.2.3 Multi-cluster wiring

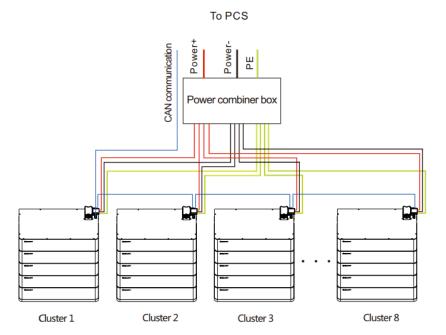


Figure 14: Block diagram of multi-cluster system

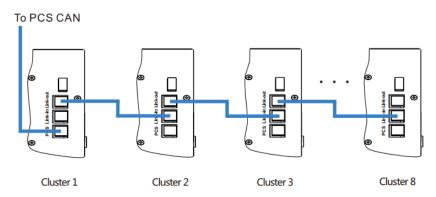


Figure 15: Multi-cluster communication wiring

Note:

- 1) Refer to Figure 13 for power line wiring.
- 2) The power combiner box needs to be prepared by the user.
- 3) Please install the communication line first, then plug the unused communication port and USB port with a dust cover, and finally install the power line.
- 4) We recommend installing a circuit breaker between the PCS and each cluster. For the specifications of the circuit breaker, we recommend using a molded case circuit breaker with a rated operating voltage greater than 80Vdc and a rated operating current greater than 200A.

4.5.3 Remove the power cord

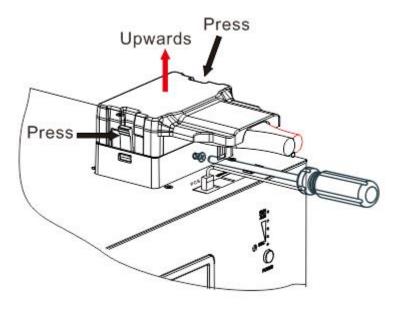


Figure 16: Remove the power cord

Step 1: Remove the security screw

Step 2: Press the buttons on both sides of the terminal at the same time, and then pull it out forcefully

5 Power on and off the Battery



WARNING

- The installation and use of batteries involve much specialized knowledge. Therefore, technicians should be given appropriate technical training and obtain operational certificates in compliance with local laws and regulations. Please ensure technicians have obtained training certificate before operation.
- Please stand on dry insulating objects and do not wear conductive material such as watches and necklace during operation. Insulated tools should be used.
- Do not contact any positions with potential difference.
- Prohibition sign should be hung on the battery: " Non professionals, do not touch".
- If any abnormalities occur during the startup phase, power off the PACK immediately. After problem confirmed, proceed again.
- Make sure the inverter is turned off before checking the PACK.

5.1 Power On

When multiple batteries are connected in parallel or multiple clusters of batteries are connected in parallel, press one of the battery power buttons and all the batteries connected in parallel can be turned on.

	Power on the PACK by pressing power button(t>2S)		
Serial Procedures		Acceptation criteria	
1	Connect the battery	Make sure the wiring harnesses are well	
	and PCS	connected	
2	Close the breaker of the	Make sure the breaker is ON	
2	PACK		
3	Press POWER button for	1. If both RUN/ALM and SOC lights turn	

ſ		three to five seconds.	on normally, PACK is powered on		
		Observe the LED	successfully.		
		indication on panel.	2. If RUN/ALM light turns red, there is a		
			failure and should solve it before power on		
			again.		
		Power on t	the PACK by PCS		
	1	Connect the battery	Make sure the wiring harnesses are well		
	1	and PCS	connected		
	2	Close the breaker of the	Make sure the breaker is ON		
	2	PACK			
		Power on the PCS. PCS	1. If both RUN/ALM and SOC lights turn		
		outputs a wake up signal	on normal, PACK powers on successfully.		
	3	of 5V or an output main	2. If RUN/ALM light turns red, there is a		
		circuit voltage signal of	failure and should solve it before power on		
		46-58V	again.		

5.2 Power off

Press the power button to turn off the PACK and five LED lights will flicker for three times. If under the situation of multiple packs in parallel, only turning off one of the packs then the whole battery system will turn off.

6 Maintenance Guide

6.1 Preparation

- ◆ Tools like safety gloves, cross head driver and socket wrench should be prepared.
- ◆ Turn off and turn on new PACK.
- 1. If the PACK is power-off. Press power button for 3-5 seconds to turn on.
- 2. If the PACK is power-on. Press power button once to turn off.

Before maintaining the battery, turn off the breaker and press power button once to make sure the PACK is power-off. Follow the installation and wire connection procedures specified above. Ensure wires are properly connected before turn the breaker on. After that, turn on the breaker and press power button of any PACK for 3-5 seconds to check if the system normal works.

6.2 PACK Replacement

- Wear safety gloves
- Open the breaker and power off the PACK.
- Remove your safety screw under the power supply, and disconnect the power cord and CAN communication line of the PACK.
- Remove the safety part at the left end of the battery and lift the PACK upward.
- Put the PACK into the packing box according to the repair procedure and transport the PACK to the designated repair site.
- Install new PACK based on procedure specified in Section 4.

6.3 System Failure Information List and Troubleshooting Suggestions

	1		1	
Error Indication ALM	Error description	Error cause	Suggested actions	
	Discharge under voltage protection	Single cell voltage below the threshold for under-voltage protection.	There is over discharge risk. User should stop discharging and arrange recharge	
	Charge over voltage protection	Single cell voltage exceeding threshold for protection threshold.	There is no safety threat; User should stop charging. Idle PACK and it will turn to normal status.	
* (ALM Light Flickers)	External CAN Communication failure	Communication loss between PCS and PACK.	1. There is no safety threat and user should stop using battery. 2. Check if PCS and battery communication terminal is well connected. 3. If PCS and PACK cannot communicate when the communication wire is confirmed well connected, user should contact installer to repair battery.	
	Interior CAN Communication failure	Communication loss between two parallel	Check Can connection between two batteries, CAN connection between Linkin and Linkout;	
	Parallel connection failure protection	Communication failure between two parallel connected PACK	Check Can connection between two batteries, CAN connection between Battery and PCS;	
•(ALM Light	Discharge short circuit Precharger short circuit Precharger overtime circuit	External short circuit of PACK	There is safety risk and user should stop using battery User should contact installer to repair PCS and battery	
on)	Type inconsistency of PACK	The pack type is different	There is safety risk and user should stop using battery User should contact installer to use the same PACK in Parallel.	
	Main circuit fault	BMS main power	There is safety risk and user	

	circuit failure	should stop using battery.	
		User should contact installer to	
		repair battery	

7 Technical Specifications

Functional parameters of AXE 5.0L Energy Storage System are as shown below:

No.	Items	Specification	
1	Battery Module	AXE 5.0L-C1	
2	Nominal Capacity/Energy	100Ah/5.0kWh	
3	Rated Capacity/Energy	90Ah/4.6kWh	
4	Nominal Voltage	51.2V	
5	Operating Voltage	46.4 - 57.6V	
6	Max. charging current(25°C)	60A	
7	Max. discharging current(25℃)	60A	
8	Battery Type	Cobalt Free Lithium Iron Phosphate (LFP)	
9	Operative temperature range	0℃~50℃	
10	Recommended operating temperature	10℃~30℃	
		Temperature: -10 $^{\circ}$ C ~ +50 $^{\circ}$ C	
11	Storage conditions	-20°C ∼45°C	
11		Humidity: 5%~95%RH	
		Within six months after initial charge	
12	Cooling	Natural cooling	
13	Dimension (W/D/H)	(650±2) / (350±2) / (140±2) mm	
14	Weight	44±2kg	
15	Installation	Floor standing installation	
16	Ingress protection	IP 20	
17	Cell safety certification	IEC62619/UL1973	
18	PACK safety certification	UL1973/CE/FCC/Rohs	
19	UN transportation test standard	UN38.3	
20	Communication port	CAN/RS485	
21	Single cluster in parallel	Max.10 PACKs	
22	Multiple clusters in parallel	Max.8 Clusters	
23	Maximum output current of single cluster	150A	

Appendix I

LED indication Control Mechanism

				definition		1	
		SOC indication				RUN/ALM	
Status	Items	LED1	LED2	LED3	LED4	LED5	RemAXE
	0%-25%	★ (t=1S)				•	
	26%-50%	•	* (t=1S)			•	RUN/ALM light on
Charge	51%-75%	•		* (t=1S)		•	and one SOC lights
SOC	76%-99%				* (t=1S)	•	flicker
	100%		•			•	
	100%-76%	•				•	
	75%-51%					•	
Discharge	50%-26%	•	•			•	
SOC	25%-5%					•	
	5%-0%	•				★ (t=1S)	RUN/ALM light flicker
	100%-76%	•				•	
	75%-51%					•	
Idle	50%-26%		•			•	
idle	25%-5%	•				•	
	5%-0%				4 (4 15)	RUN/ALM light	
	370-070					★ (t=1S)	flicker
Parallel	Parallel connection						RUN/ALM light
connectio	succeeds						flicker green
n							_
	Cell charge overvoltage					* (t=1S)	RUN/ALM light
	alarm	-					flicker green
	Cell charge overvoltage					★ (t=1S)	RUN/ALM light
	protection	-					flicker green
	PACK charge					★ (t=1S)	RUN/ALM light
	overvoltage alarm	-					flicker green
	PACK charge	SOC i	ndicates c	current ren	naining	★ (t=1S)	RUN/ALM light
	overvoltage protection		cap	acity			flicker green
Protection	Over charge and over					★ (t=1S)	RUN/ALM light
	discharge alarm						flicker green
	Over charge and over					★ (t=1S)	RUN/ALM light
	discharge protection					* (t=1S)	flicker green
	Charging current limit						RUN/ALM light
	does not respond						flicker green
	Charge and discharge				*	★ (t=1S)	RUN/ALM light
	high temperature alarm	_					flicker green
	Charge and discharge					★ (t=1S)	RUN/ALM light
	high temperature						flicker green

		01 /		
	protection			
	Charge and discharge			RUN/ALM light
	low temperature alarm		★ (t=1S)	flicker green
	Charge and discharge			-
	low temperature		★ (t=1S)	RUN/ALM light
	protection			flicker green
	Cell discharge			RUN/ALM light
	undervoltage alarm		★ (t=1S)	flicker green
	Cell discharge			RUN/ALM light
	undervoltage protection		★ (t=1S)	flicker green
	PACK discharge			RUN/ALM light
	undervoltage alarm		★ (t=1S)	flicker green
	PACK discharge			RUN/ALM light
	undervoltage protection		★ (t=1S)	flicker green
	Charge and discharge			THERE GIVEN
	Overcurrent hardware		★ (t=1S)	RUN/ALM light
	protection		(L-13)	flicker green
	Mos high temperature			RUN/ALM light
	alarm		★ (t=1S)	0
				flicker green
	Mos high temperature		★ (t=1S)	RUN/ALM light
	protection			flicker green
	High temperature		★ (t=1S)	RUN/ALM light
	environment alarm			flicker green
	High temperature		★ (t=1S)	RUN/ALM light
	environment protection			flicker green
	Cell Large voltage		★ (t=1S)	RUN/ALM light
	difference alarm			flicker green
	Cell Large voltage		★ (t=1S)	RUN/ALM light
	difference protection			flicker green
	difference protection			RUN/ALM light
	between PACK voltage		★ (t=1S)	flicker green
	and module voltage			-
	Parallel connection over			RUN/ALM light
	charge and over		★ (t=1S)	flicker green
	discharge alarm			
	Discharge short circuit		★ (t=1S)	RUN/ALM light
			* (* **)	flicker red
Fault,	Precharged short circuit		★ (t=1S)	RUN/ALM light
personnel		SOC indicates current remaining	T (0-15)	flicker red
handling	Precharged overtime	capacity	★ (t=1S)	RUN/ALM light
required	circuit	capacity	→ (t−15)	flicker red
	E . LCAN			RUN/ALM light
	External CAN		≠ (t−1S)	
	communication failure		★ (t=1S)	flicker red

	communication failure			flicker red
	Parallel connection		(t_10)	RUN/ALM light
	failure		★ (t=1S)	flicker red
	Type inconsistency of		★ (+_10)	RUN/ALM light
	PACK		★ (t=1S)	flicker red
	Batteries failure			RUN/ALM light
	protection			stays red
Fault,	Voltage sampling			RUN/ALM light
personnel	anomaly protection	SOC indicates current remaining		stays red
handling	Current sampling fault	capacity		RUN/ALM light
required			•	stays red
	Main circuit fault		•	RUN/ALM light
				stays red

Shenzhen Growatt New Energy CO.,Ltd

No. 28 Guangming Road, Shiyan Street, Bao'an District, Shenzhen, P.R. China





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